

We claim:

1. A product comprising:
  - a single ply web comprising cellulosic fibers having a first and a second opposing sides;
  - a chemical additive applied to either the first or second opposing side;
  - the single ply web wound into a roll;
  - the roll having a roll bulk about 10 cc/g or greater; and
  - the first or second opposing side with the applied chemical additive having a Fuzz-On-Edge about 1.8 mm/mm or greater.
2. A product comprising:
  - an uncreped throughdried single ply tissue web comprising cellulosic fibers having a first and a second opposing sides;
  - a chemical additive applied to either the first or second opposing side;
  - the tissue web wound into a roll;
  - the roll having a roll bulk about 10 cc/g or greater; and
  - the first or second opposing side with the applied chemical additive having a Fuzz-On-Edge about 2.0 mm/mm or greater.
3. The product of claim 1 or 2 wherein the roll bulk is about 11 cc/g or greater.
4. The product of claim 1 or 2 wherein the roll bulk is between about 10 cc/g to about 16 cc/g.
5. The product of claim 1 or 2 wherein the roll bulk is between about 11 cc/g to about 16 cc/g.
6. The product of claim 1 or 2 wherein the Fuzz-On Edge is about 2.4 mm/mm or greater.
7. The product of claim 1 or 2 wherein the Fuzz-On Edge is about 2.8 mm/mm or greater.
8. The product of claim 1 or 2 wherein the Fuzz-On Edge is between about 2.0 mm/mm to about 3.0 mm/mm.
9. The product of claim 1 or 2 wherein the web comprises a bath tissue web.
10. The product of claim 1 or 2 wherein the chemical additive is applied to both the first and the second opposing sides.

11. The product of claim 5 wherein the Fuzz-On Edge is between about 2.0 mm/mm to about 3.0 mm/mm.
12. The product of claim 5 wherein the Fuzz-On Edge is between about 2.2 mm/mm to about 2.9 mm/mm.
13. The product of claim 1 or 2 wherein the chemical additive comprises polysiloxane.
14. The product of claim 1 or 2 wherein the Kershaw firmness is between about 12 mm to about 0 mm.
15. The product of claim 1 or 2 wherein the CD Kawabata Bending Stiffness is about 0.06 or less.
16. The product of claim 11 wherein the CD Kawabata Bending Stiffness is about 0.04 or less.
17. The product of claim 1, 2, 5, 10, 11, 13, 14, 15, or 16 wherein the first or second opposing side with the applied chemical contains a plurality of fuzzy fibers generated by a shear calendering device and the chemical additive is applied as a plurality of chemical filaments.
18. A process comprising:  
shear-calendering either a first or a second opposing side of a web; and  
extruding a chemical additive onto either the first or the second opposing side.
19. The process of claim 18 wherein the web comprises a multi-ply web.
20. The process of claim 18 wherein the extruding comprises extruding the chemical additive from a melt blown die.
21. The process of claim 18 wherein the second side is shear-calendered and the chemical additive is applied to both the first and the second side.